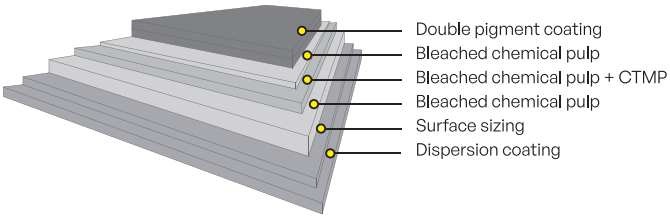
Performa Natura Aqua™

by Stora Enso

Stora Enso® partner network

StoraEnso

Performa Natura Aqua GR is a white GC2 folding carton board that combines a double pigment-coated top side with a dispersion barrier-coated reverse side, making it grease-resistant. Built with a three-layer structure to ensure strength and bulk, it maintains a consistent surface for high-quality print and conversion. Performa Natura Aqua GR has an indicative Kit level of 12.



Process suitability

Performa Natura Aqua is suitable for offset, flexo and digital* printing as well as standard converting and finishing processes. *Subject to trialling

Suggested uses

Fast food • Takeaway • Bakery packaging • Dry food packaging applications • Select frozen applications (products must be frozen prior to contact with the board)

Stock schedule

mic	440	460	510	550
gsm	**255**	**270**	**295**	**320**
640mm x 900mm	●	●	●	
640mm x 1020mm	●		●	
720mm x 950mm	●		●	
720mm x 1020mm	●	●	●	●
1020mm x 720mm	●	●	●	

Mill makings available -MOQ 3t per item

Specification

		Tolerance				
Thickness (mic) ISO 534		**±8%**	**440**	**460**	**510**	**550**
Grammage (gsm) ISO 536		±6%	255	270	295	320
Surface smoothness PPS10 (mic) ISO 8791-4	**Top**	+0.5	1.3	1.3	1.3	1.3
	Reverse	±2	4	4	4	4
Bending resistance L&W 15° (mN) ISO 2493	**MD**	-20%	460	510	630	800
	CD	-20%	185	205	255	320
Moisture (%) ISO 287		±1.5%	6.5	6.5	6.5	6.5
ISO Brightness D65/10°, Top (%) ISO 2470-2			85	85	85	85
Scott bond (J/m2) TAPPI 569 om-22			150	150	150	150

This information is given for general guidance only and is subject to change without notice.

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Credentials



The CO_2 emissions from this product can be mitigated through the Carbon Capture® programme, directly supporting the work of the Woodland Trust.

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