



# Oppboga

## Oppboga Truecoat C2S

Multi-layer solid bleached board, double coated on both sides

### PRODUCT INFORMATION

The multi-layer board structure allows for excellent conversion and is ideal for luxury packaging and high-end graphics

### PROCESS SUITABILITY

- Offset printing
- Screen printing
- Large format digital printing
- Embossing
- Foil and film lamination
- Varnishing
- Die cutting
- Creasing
- Perforating
- Cutting and scoring

### SPECIFICATION

Substance	Thickness	Bending Resistance L&W 15°mN		Bending Moment Taber 15° mNm	
		MD	CD	MD	CD
g/m <sup>2</sup>	µm				
400	410	550	275	27	14
430*	460				
450	520	825	400	40	19
470*	540	875	475	42	23
500	600	1175	600	57	29
560*	660	1475	775	71	37
600	720	1950	1000	94	48
670*	830				

#### Tolerances / Testing Standards

Grammage (DIN ISO 536)	±4%
Thickness (DIN ISO 534)	±4%
Bending stiffness (ISO 5629)	-15%
ISO Brightness C/2° (ISO 2470)	min. 92
Smoothness (ISO 8791-4)	max 1.4µm

#### Printing Surface Properties

ISO Brightness	95
CIE Whiteness D65/10° (ISO 11475)	135
Surface smoothness (PPS)	0.9µm
Gloss 75° (ISO 8254-1)	48%

### ENVIRONMENTAL STANDARDS



The above information is given for general guidance only and is subject to change without notice.

